DeltaTherm®E



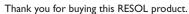
Beginning with firmware version 4.00

Control unit

Manual for the specialised craftsman

Installation
Operation
Functions and options
Troubleshooting







Safety advice

Please pay attention to the following safety advice in order to avoid danger and damage to people and property.

Danger of electric shock:

- When carrying out works, the device must first of all be disconnected from the mains.
- It must be possible to disconnect the device from the mains at any time.
- · Do not use the device if it is visibly damaged!

The device must not be used by children or persons with reduced physical, sensory or mental abilities or without any experience and knowledge. Make sure that children do not play with the device!

Only connect accessories authorised by the manufacturer to the device. Make sure that the housing is properly closed before commissioning the device. Set the code to the customer code before handing over the controller to the customer.

Target group

These instructions are exclusively addressed to authorised skilled personnel. Only qualified electricians are allowed to carry out electrical works. Initial commissioning must be effected by authorised skilled personnel. Authorised skilled personnel are persons who have theoretical knowledge and experience with the installation, commissioning, operation, maintenance, etc. of electric/electronic devices and who have knowledge of relevant standards and directives.

Instructions

Attention must be paid to the valid local standards, regulations and directives!

Information about the products

Proper usage

The controller is designed for use in the FlowSol® E electrothermal station for using excess PV current for heating a store in compliance with the technical data specified in this manual.

Any use beyond this is considered improper.

Proper usage also includes compliance with the specifications given in this manual. Improper use excludes all liability claims.

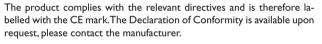


Note

Strong electromagnetic fields can impair the function of the device.

Make sure the device as well as the system are not exposed to strong electromagnetic fields.

EU Declaration of conformity





Scope of delivery

The scope of delivery of this product is indicated on the packaging label.

Storage and transport

Store the product at an ambient temperature of 0 \dots 40 $^{\circ}\text{C}$ and in dry interior rooms only.

Transport the product in its original packaging only.

Cleaning

Clean the product with a dry cloth. Do not use aggressive cleaning fluids.

Data security

We recommend regular backups of the data stored on the device via MicroSD card.

Subject to technical change. Errors excepted.

Decommissioning

- 1. Disconnect the device from the power supply.
- 2. Dismount the device.

Disposal

- Dispose of the packaging in an environmentally sound manner.
- At the end of its working life, the product must not be disposed of as urban waste.
 Old appliances must be disposed of by an authorised body in an environmentally sound manner. Upon request we will take back your old appliances bought from us and guarantee an environmentally sound disposal of the devices.



Description of symbols

Warnings are indicated with a warning symbol!

Signal words describe the danger that may occur, when it is not avoided.

WARNING

means that injury, possibly life-threatening injury, can occur.



→ It is indicated how to avoid the danger described.

ATTENTION means that damage to the appliance can occur.



→ It is indicated how to avoid the danger described.



Note

Notes are indicated with an information symbol.

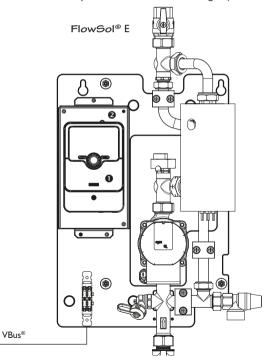
- → Texts marked with an arrow indicate one single instruction step to be carried out.
- Texts marked with numbers indicate several successive instruction steps to be carried out.

Overview

The controller is integrated in the FlowSol® E and is designed for using excess PV current for heating a store. An electric heater with 3 power stages (electric immersion heaters) heats the water in the store. Thus, excess energy will be stored in the form of thermal energy and made available when required.

- 1 Controller (DeltaTherm® E)
- 2 Power unit (DeltaTherm® E power)
- Sensor module and current sensors

(Alternatively, power control can take place via an external 0-10 V signal.)



- Increase in self-consumption of the PV system
- Environmental protection and reduction of heating costs
- Store excess PV current as regenerative thermal energy
- · Optimisation of solar current feed-in
- · Can be fitted to all central heating and hot water systems
- · One solar system for current and heat

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l Technical data

Controller

 $\textbf{Inputs:} \ 4 \ \mathsf{Pt1000} \ \mathsf{temperature} \ \mathsf{sensors}, 2 \ \mathsf{digital} \ \mathsf{switching} \ \mathsf{inputs}, 1 \ \mathsf{RPS} \ \mathsf{Grundfos}$

Direct Sensor[™] (analogue)

Outputs: 3 semiconductor relays, 1 potential-free extra-low voltage relay, 1 PWM output

PWM frequency: 512 Hz PWM voltage: 10.8 V Switching capacity:

1 (1) A 240 V~ (semiconductor relay)

1 (1) A 30 V== (potential-free relay)

Total switching capacity: 3 A 240 V~ Power supply: 100-240 V~ (50-60 Hz) Supply connection: type X attachment

Standby: 0.89 W

Mode of operation: type 1.B.C.Y action

Rated impulse voltage: 2.5 kV

Data interface: VBus®, MicroSD card slot

VBus® current supply: 60 mA

Functions: controlling a hydraulic group and electric heater for using excess PV current for heating a store, internal backup heating, external backup heating, S0 Excess, S0 Heating, Smart Remote, external load, inverter

Housing: plastic, PC-ABS and PMMA

 $\begin{tabular}{ll} \textbf{Mounting:} integrated in the station \\ \end{tabular}$

Indication / Display: full graphic display, control LED (Lightwheel®) and background illumination

Operation: 2 buttons and 1 adjustment dial (Lightwheel®)

Ingress protection: IP 20/EN 60529

Protection class: |

Ambient temperature: 0 ... 40 °C

Degree of pollution: 2

Fuse: T4A

Relative humidity: 10...90%

Maximum altitude: 2000 m above MSL

Dimensions: $110 \times 166 \times 47 \text{ mm}$

Sensor module

Inputs: 3 current inputs for CT, 3 voltage inputs

Outputs: 2 digital S0 impulse outputs

Power supply: 100-240 V~ (50-60 Hz)

Supply connection: type Y attachment

Standby: < 1 W

Rated impulse voltage: 1.0 kV

Data interface: VBus®

Functions: energy measuring unit Housing: plastic, PC (UL 94 V-0)

Mounting: DIN rail in the domestic distribution board

Indication / Display: 2 operating control LEDs

Ingress protection: IP 20/EN 60529

Protection class: ||

Ambient temperature: 0...40°C

Degree of pollution: 2

Dimensions: $71 \times 90 \times 58 \text{ mm}$

Power unit

Inputs: 1 PWM input, 1 0-10 V input

Outputs: 3 semiconductor relays

Total switching capacity: 16A 250 V~

Power supply: 220-240 V~ (50-60 Hz)

Supply connection: type X attachment

Standby: < 1 W

Mode of operation: type 1.C.Y action

Rated impulse voltage: 2.5 kV

Data interface: VBus®

Functions: controlling an electric heater for using excess PV current for heating a store

Housing: metal

Mounting: integrated in the station Ingress protection: IP 10/EN 60529

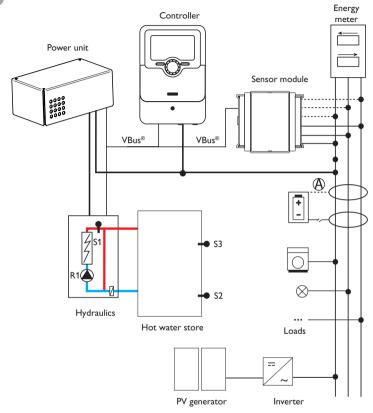
Protection class: |

Ambient temperature: 0...40°C

Degree of pollution: 2

Dimensions: $225 \times 130 \times 95 \text{ mm}$

2 System overview



	Sensors			Relay		
S1	Temperature heating	1/GND	R1	Loading pump	R1/N/PE	
S2	Temperature store base	2/GND	R2	External backup heating external load 2	R2/N/PE	
S3	Temperature store top	3/GND		(optional)		
S4	Free / switching input	4/GND	R3	External load (optional)	R3/N/PE	
S5	Free / switching input	5/GND	R4	Power limitation Inverter	8/10	
S6	Presssure	S6				

The control unit consists of the controller, the power unit and the sensor module. The sensor module measures the current flow directly at the energy meter. If the power is high enough, the PV current can be used for electrically heating the water in the store. By means of the power unit the controller controls the 3 power stages in the electrothermal station for store heating.

In order to compensate for thermal losses, an internally calculated switch-on power has to be exceeded. An additional supply reserve will prevent using power from the mains because of system-dependent tolerances (see **Status** / **Controller** on page 19).

The pump speed is adapted so that the target temperature at S1 is reached for store loading in layers. If the maximum store temperature (S2) is reached, loading stops.

Optionally, different optional functions can be activated, see page 22.

Common operation with a battery is possible, but correct functioning cannot be guaranteed in all cases. PV current is used with the following priorities:

- 1. Direct consumption
- 2. Battery loading
- 3. Loading of a hot water store
- 4. Current feed-in

For this purpose, the sensor modules and the battery have to be arranged as shown in the illustration. The current sensor A of the battery must not measure the current consumption of the controller and the loads controlled by the controller.

The **SR** off function allows remote access to the controller, e.g in order to switch it off when the battery is in use.

Installation

3.1 Mounting

WARNING!

Electric shock!



Upon opening the housing, live parts are exposed!

→ Always disconnect the device from power supply before opening the housing!



Note

Strong electromagnetic fields can impair the function of the device.

→ Make sure the device as well as the system are not exposed to strong electromagnetic fields.

The devices must only be located in dry and dust-free interior rooms.

If the device is not equipped with a mains connection cable and a plug, the device must additionally be supplied from a double pole switch with contact gap of at least 3 mm or must be equipped with a disconnecting device (fuse) in accordance with the required installation regulations.

Please pay attention to separate routing of sensor cables and mains cables.

Step-by-step installation:

ATTENTION! Damage through overheating!



Commissioning the power stages in a system electrically connected, but not hydraulically filled can lead to damage caused by overheating!

- → Make sure the hydraulic system is filled and ready for operation.
- 1. Make sure the hydraulic system is filled and ready for operation.

The controller and the power unit are integrated in the electrothermal station.

- Mount the sensor module on a DIN rail in the domestic distribution board as close as possible to the energy meter. Make sure that no load is installed between the sensor module and the energy meter.
- Connect the current sensors and the conductors of the sensor module in phase directly at the energy meter (see page 8).
- Connect the sensor module with the controller by means of the VBus[®] (see page 8 and page 10).
- 5. Establish the power supply of the controller (see page 10).
- 6. Run the commissioning menu (see page 17).
- 7. Carry out the desired adjustment in the **Controller** menu (see page 20).

3.2 Electrical connection

WARNING! Electric shock!



Upon opening the housing, live parts are exposed!

→ Always disconnect the device from power supply before opening the housing!

ATTENTION! ESD damage!



Electrostatic discharge can lead to damage to electronic components!

→ Take care to discharge properly before touching the inside of the device! To do so, touch a grounded surface such as a radiator or tap!

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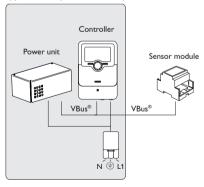
Note

The connection to the power supply must always be the last step of the installation!

Do not use the devices if they are visibly damaged!

The power unit is supplied with power via a mains cable. The power supply of the device must be $100-240\,V\sim(50-60\,Hz)$. The cross section of the cable must be $2.5\,\mathrm{mm}^2$.

The controller is supplied with power via the power unit.



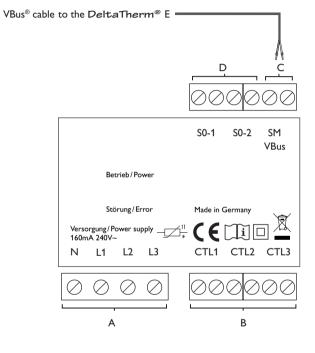
WARNING!



Electric shock!

Touching live cables can lead to electric shock!

→ Make sure all cables have been isolated from any power source before carrying out electrical works!



A B
Power supply: Current sensors:
Neutral conductor N Current sensor CTL1
Conductor 1 L1 Current sensor CTL2
Conductor 2 L2 Current sensor CTL3
Conductor 3 L3

C

Data communication VBus®

The connection is to be carried out at the terminals marked ${\bf VBus}$ (either polarity).

The bus cable can be extended with a two-wire cable. The cross section must be at least $0.5 \, \text{mm}^2$ and the cable can be extended up to $50 \, \text{m}$ in the case of a single connection.



Note

Cables carrying low voltage must not run together in a cable conduit with cables carrying a higher voltage than 50V!

D

Digital S0 impulse outputs

S0-1: Heating

S0-2: Excess

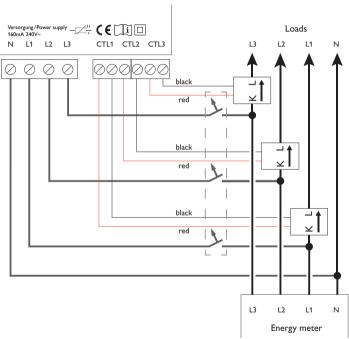
The S0 outputs can be used for transferring the power values of the $FlowSol^{\otimes}$ E to external energy management systems

- heat energy of the FlowSol® E
- · excess current fed into the public grid

Three-phase connection

- Connect the current sensors and the conductors of the sensor module in phase directly at the energy meter. The arrow indicated on the current sensors must point in the direction of the loads.
- Make sure that no load is installed between the energy meter and the current sensors

The sensor module adds up the power values of all 3 phases. All 3 phases have to be connected to the sensor module.





Note

The 3 phases have to be protected by means of a three-phase 16 A circuit-breaker (not included with the device).

Single-phase connection

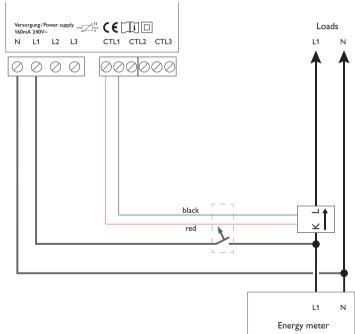
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Note

For buildings with a single-phase power supply only.

For three-phase building connections, all current sensors have to be connected

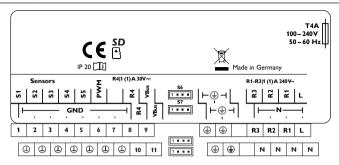
- Connect the current sensor and the conductor L1 of the sensor module directly at the energy meter. The arrow indicated on the current sensor must point in the direction of the loads.
- Make sure that no load is installed between the energy meter and the current sensor.





Note

The phase has to be protected by means of a single-phase 16 A circuit-breaker (not included with the device).



The power supply via the power unit is at the terminals:

Neutral conductor N
Conductor L
Protective earth conductor (\$\displays\$)

The controller is equipped with 4 relays in total. The loading pump is connected to R1.

• Relays 1...3 are semiconductor relays, designed for pump speed control:

Conductor R1...R3

Neutral conductor N

Protective earth conductor (+)

· Relay 4 is a potential-free extra-low voltage relay.

Mains and sensor cables are already connected to the device.

S1 and S2 are inputs for temperature sensors of the electric heating and of the store base. Further **temperature sensors** can be connected to the terminals S3 and S4 (either polarity).

S4 and S5 can be used as digital switching inputs with either polarity.

S6 is an analogue input for the pressure sensor.

S7 is an impulse input (no function).

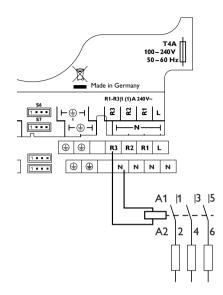
The terminal marked $\mbox{\bf PWM}$ is the control output for a high-efficiency pump.

The controller is equipped with the **VBus**® for data communication. The connection is to be carried out at the terminals marked **VBus** (either polarity). The power unit and the sensor module are connected via this data bus.

i

Note

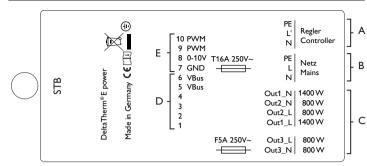
For more details about the commissioning procedure see page 17.



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Note

The optional function **External load** switches relay 3 (see page 26). The optional function **External load 2** switches relay 2. As an external load usually has a high power consumption, it must be controlled by means of an auxiliary relay with a flyback diode.





Note:

It must be possible to disconnect the device from the mains at any time.

- → Install the mains plug so that it is accessible at any time.
- → If this is not possible, install a switch that can be accessed.

If the mains cable is damaged, it must be replaced by a special connection cable which is available from the manufacturer or its customer service.

Power supply of the controller: Mains connection of the electric heater: Neutral conductor Ν Neutral conductor Ν Conductor Conductor Protective earth conductor (+) Protective earth conductor (=) Connection of the electric heater: Internal supply / data communication: Neutral conductor 1400 W Out1 N Terminal 1 cooling element sensor Conductor 1400 W Out1 L Terminal 2 cooling element sensor Terminal 3 fan Out2 N Neutral conductor 800 W Terminal 4 fan Conductor 800 W Out2 L Terminal 5 VBus® Neutral conductor 800 W modulating Out3_N Terminal 6 VBus® 800 W modulating Out3_L Conductor External interfaces Terminal 7 GND

Terminal 8 0-10 V input

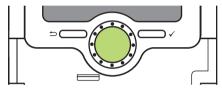
Terminal 9 PWM input Terminal 10 PWM input

3.3 MicroSD slot of the controller

The controller is equipped with a MicroSD card slot.

With a MicroSD card, the following functions can be carried out:

- Store measurement and balance values onto the MicroSD card. After the transfer to a computer, the values can be opened and visualised, e.g. in a spreadsheet.
- Prepare adjustments and parameterisations on a computer and transfer them via the MicroSD card.
- Store adjustments and parameterisations on the MicroSD card and, if necessary, retrieve them from there.
- Download firmware updates from the Internet and install them on the controller via MicroSD card.



MicroSD card slot

A MicroSD card is not included, but can be purchased from the manufacturer.



Note

For more information about using a MicroSD card, see page 27.

Operation and function of the controller

4.1 Buttons and adjustment dial



The controller is operated via 2 buttons and 1 adjustment dial (Lightwheel®) below the display:

Left button ()

- escape button for changing into the previous menu

Right button (✓)

- confirming / selecting

Lightwheel®

scrolling upwards/scrolling downwards, increasing adjustment values / reducing adjustment values

4.1.1 Control lamp

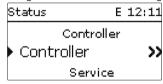
The controller is equipped with a multicolour LED in the centre of the Lightwheel®, indicating the following states:

Colour	Permanently shown	Flashing
Green	Everything OK	Manual mode: at least one relay in manual operation
Red		Sensor line break, sensor short circuit
Red / Green		VBus® defective/no communication with the sensor module or power unit respectively
Yellow		SD card full, maximum flow temperature exceeded

4.1.2 Selecting menu points and adjusting values

During normal operation of the controller, the display shows the status menu. If no button is pressed for 1 min, the display illumination switches off. After 3 more minutes, the controller switches to the status menu.

- → In order to get from the status menu into the main menu, press the left button (◄)!
- → Press any key to reactivate the display illumination.
- → In order to scroll through the menu items, turn the Lightwheel®.



If the symbol \gg is shown behind a menu item, pressing the right button (\checkmark) will open a new submenu.

Values and options can be changed in different ways:

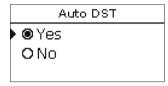
Numeric values can be adjusted by means of a slide bar. The minimum value is indicated to the left, the maximum value to the right. The large number above the slide bar indicates the current adjustment. By turning the Lightwheel®, the upper slide bar can be moved to the left or to the right.

Only after the adjustment has been confirmed by pressing the right button (\checkmark) will the number below the slide bar indicate the new value. The new value will be saved if it is confirmed by pressing the right button (\checkmark) again.

Targ.	temp.	
	70.0 °C੍	_,
65.0	 = 70.0	70.0

When 2 values are locked against each other, they will display a reduced adjustment range depending on the adjustment of the respective other value.

In this case, the active area of the slide bar is shortened, the inactive area is indicated as a dotted line. The indication of the minimum and maximum values will adapt to the reduction.



If only one item of several can be selected, they will be indicated with radio buttons. When one item has been selected, the radio button in front of it is filled.

4.2 Adjusting the timer

When the **Timer** option is activated, a timer is indicated in which time frames for the function can be adjusted.

In the **Day selection** channel, the days of the week are available individually and as frequently selected combinations.

If more than one day or combination is selected, they will be merged into one combination for the following steps.

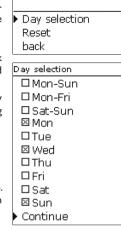
The last menu item after the list of days is **Continue**. If Continue is selected, the timer menu opens, in which the time frames can be adjusted.

Adding a time frame:

In order to add a time frame, proceed as follows:

1. Select New time frame.

2. Adjust **Start** and **Stop** for the desired time frame. The time frames can be adjusted in steps of 5 min.



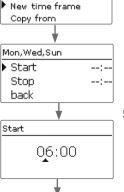
Mon, Wed, Sun

In order to save the time frame, select Save and confirm the security enquiry with Yes.



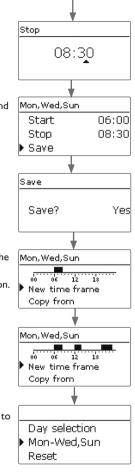
4. In order to add another time frame, repeat the previous steps.

6 time frames can be adjusted per day or combination.



12 18

 Press the left button () in order to get back to the day selection.



Copying a time frame:

In order to copy time frames already adjusted into another day / another combination, proceed as follows:

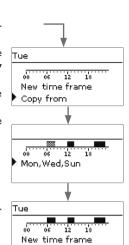
1. Choose the day / the combination into which the time frames are to be copied and select Copy from.

A selection of days and / or combinations with time frames will appear.

2. Select the day or combination from which the time frames are to be copied.

All time frames adjusted for the selected day or combination will be copied.

If the time frames copied are not changed, the day or combination will be added to the combination from which the time frames have been copied.



Copy from

Reset

▶ Tue:

Day selection

▶ Mon-Wed.Sun.

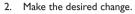
Day selection

Mon, Wed, Sun

Changing a time frame:

In order to change a time frame, proceed as follows:

1. Select the time frame to be changed.



In order to save the time frame, select Save and confirm the security enquiry with Yes.



Removing a time frame:

In order to delete a time frame, proceed as follows:

1. Select the time frame that is to be deleted.

Select **Delete** and confirm the security enquiry with Yes.



Mon, Wed, Sun

Resetting the timer:

In order to reset time frames adjusted for a certain day or combination, proceed as follows

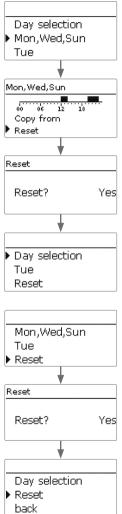
- 1. Select the desired day or combination.
- Select Reset and confirm the security enquiry with Yes.

The selected day or combination will disappear from the list, all its time frames will be deleted.

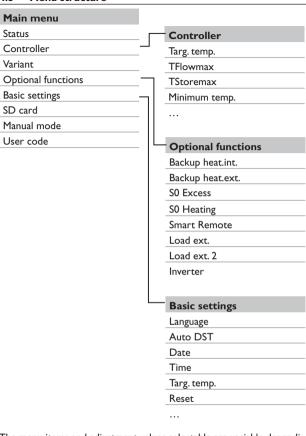
In order to reset the whole timer, proceed as follows:

→ Select Reset and confirm the security enquiry with Yes.

All adjustments made for the timer are deleted.



4.3 Menu structure



The menu items and adjustment values selectable are variable depending on adjustments already made. The figure only shows an exemplary excerpt of the complete menu in order to visualise the menu structure.

Commissioning

When the hydraulic system is filled and ready for operation, connect the power 1. Language: unit to the mains.

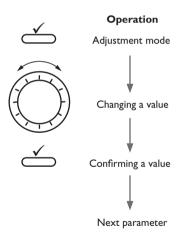
The controller has to be connected to the power unit (pre-connected) and to the sensor module by means of the VBus®.

The controller runs an initialisation phase in which the Lightwheel® glows red.

When the controller is commissioned or when it is reset, it will run a commissioning menu after the initialisation phase. The commissioning menu leads the user through the most important adjustment channels needed for operating the system.

Commissioning menu

The commissioning menu consists of the channels described in the following. In order to make an adjustment, adjust the desired value with the Lightwheel® and confirm with the right button (\checkmark). The next channel will appear in the display.



→ Adjust the desired menu language.

2. Daylight savings time adjustment:

→ Activate or deactivate the automatic daylight savings time adjustment.

3. Date:

Adjust the date. First of all adjust the year, then the month and then the day.

4. Time:

→ Adjust the clock time. First of all adjust the hours, then the minutes.

5. Target temperature:

→ Adjust the desired target temperature at sensor S1 (electric heating).

6. Maximum flow temperature:

→ Adjust the desired maximum flow temperature at sensor \$1 (electric heating).



7. Maximum store temperature:

→ Adjust the desired maximum store temperature at sensor S2 (store base).

8. Flush?

→ Activate the flushing option, if necessary.

The flushing option is used for venting the heating element.

If the flushing option is activated, the loading pump switches on at 100 % for 1 min. The remaining flushing time is indicated as a countdown.

The flushing process can be stopped by means of the escape button () at any time.

8. Completing the commissioning menu:

Lastly a security enquiry will appear. If the security enquiry is confirmed, the adjustments will be saved.

- → In order to confirm the security enquiry, press the right button (√).
- → In order to get back to the adjustment channels of the commissioning menu, press the left button (≦).

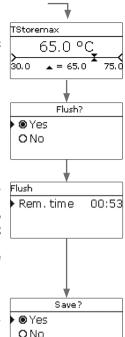
If the security enquiry has been confirmed, the controller is ready for operation.

Li

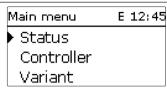
Note

The adjustments carried out during commissioning can be changed anytime in the corresponding adjustment channel. Additional functions and options can also be activated and adjusted.

Set the code to the customer code before handing over the controller to the customer (see page 29).



4.5 Main menu



In this menu, different menu areas can be selected.

The following menus are available:

- Status
- Controller
- Variant
- · Optional functions
- · Basic settings
- SD card
- Manual mode
- User code
- 1. Select the menu area by turning the Lightwheel®.
- 2. Press the right button (\checkmark) in order to enter the selected menu area.

If no button is pressed for 1 min, the display illumination switches off. After 3 more minutes, the controller switches to the status menu.

→ In order to get from the status menu into the main menu, press the left button ()!



In the status menu of the controller, controller status messages as well as measurement / balance values and messages can be found.

4.6.1 Controller

Controller	E 12:45
▶ Status	Max. temp.
Excess	0 W
Heating	0 W

In the $Status\ /\ Controller\ menu$, all current controller values (power values, temperatures, etc.) are indicated.

Display	Description
Status	Functional state
Inv. limit	Power limitation of the inverter active/inactive
Excess	Excess power (Reserve / P _{PV} > 3000 W)
Heating	Heating power
Load ext.	Power of the external loads
Heating	Temperature heating (S1)
St. base	Temperature store base (S2)
St. top	Temperature store top (S3) (optional)
Sensor 4	Temperature sensor 4
Loading pump	Loading pump speed
Pressure	System pressure

4.6.2 Measured / Balance values

S	tatus:	Meas E	12:48
þ	S1	85.0	°C>>
	S2	55.2	°C>>
	S3	90.3	°C>>

In the **Status/Meas./Balance v.** menu, all current measurement values as well as a range of balance values are displayed.

•	• •
Display	Description
S1 S4	Temperature S1 S4
S4, S5	Switching state S4, S5
S6	Temperature and pressure S6
R1R4	Operating state relays 1 4
PWM	Operating state PWM output
Excess Wh / kWh / MWh	Excess energy in Wh / kWh / MWh
Heating Wh / kWh / MWh	Heat energy produced in Wh / kWh / MWh
Heating h	Operating hours of the electric heater
Backup heating h	Operating hours of the internal backup heating

When a line with a measurement value is selected, another submenu will open.

S1				
▶ Min	imum	20.0	٥C	
Max	kimum	85.0	٥d	
bac	k			

If, for example, ${\bf S1}$ is selected, a submenu indicating the minimum and maximum values will open.

Status: Messages • Everything OK Version X.XX back

In the **Status** / **Messages** menu, error and warning messages are indicated. During normal operation, the message **Everything OK** is indicated. A message consists of a short text about the fault condition.

Display	Description
!VBus Sensor unit	VBus® communication disturbed
!VBus Power unit	VBus® communication disturbed
!Low pressure	System pressure below minimum
!Sensor error S1 S3, S6	Sensor defective

In case of an error, the control LED starts flashing red and a message is indicated in the status display. In case of a sensor error, the system switches off, and a message appears on the display.

If the $\mathsf{VBus}^{\texttt{@}}$ communication is disturbed, the operating control LED flashes red/green.

After the error has been removed and acknowledged, the error message disappears.

4.7 Controller

Controller	E 12:50
Targ. temp.	.70.0 °C
TFlowm ax	85.0 °C
TStorem ax	65.0 °C

In this menu, all adjustments for the hydraulic part of the FlowSol® E can be made. The target temperature, the minimum temperature and the maximum store temperature have already been adjusted during commissioning.

Adjustment channel	Description	Adjustment range/selection	Factory setting
Targ. temp.	Target temperature	45 70 °C	70°C
TFlowmax	Maximum flow temperature	55 85 °C	85°C
TStoremax	Maximum store temperature	3075°C	65°C
Minimum temp.	Minimum temperature	35 65 °C	55 °C
Pressure on	Pressure monitoring switch-on threshold	0.3 1.5 bar	0.8 bar
Pressure off	Pressure monitoring switch-off threshold	0.4 1.6 bar	1.0 bar
Min. speed	Minimum speed	5100%	15%
Max. speed	Maximum speed	24100%	100%
Reserve	Reserve which is not used for heating	09000W	100 W

If the adjusted value for the minimum temperature is exceeded at S1, the pump switches on.

The controller aims to keep the flow temperature at the adjusted target temperature. For this purpose, the controller adjusts the pump speed. The minimum and the maximum pump speed can be adjusted by means of the parameters **Min. speed** and **Max. speed**.

If the target temperature is exceeded, the pump speed increases up to 100 % (in steps). The electric heating remains switched on during this process.

If the temperature at the flow sensor reaches the adjusted maximum flow temperature, the electric heating switches off and the pump continues to run for a few seconds.

If the temperature at the store sensor reaches the adjusted maximum store temperature, the electric heating switches off and the pump continues to run for a few seconds. The controller changes to the **Max. temp.** status (maximum shutdown).

The maximum shutdown is used for shutting down the electric heating when the 10V IN store has reached its maximum temperature.

If the system pressure falls below the switch-on threshold, the electric heating switches off. This prevents vapour formation and boiling noises in the electric heating. If the system pressure exceeds the switch-off threshold, the electric heating switches on. The **Reserve** is an adjustable excess power which is fed into the grid and not used for heating. The reserve can be used, e.g. in large PV systems, in order to start the heating at a later point in time. This reduces power peaks at noon.



Note

The target temperature is blocked against the minimum temperature by 10K.

Variant



In this menu, the source for the electric heating power control can be defined. The following options are available:

- Sensor module (Sensor module)
- External 0-10 V power control (10V IN)

Adjustment channel / Indication	Description	Adjustment range / Indication range / Selection	Factory setting
Variant	Power control source	Sensor module, 10V IN	Sensor module
Measured value	Signal indication	0.0 10.0V	-
Heat. pow.	Heat energy indication	13000W	-
Volt 0kW	Lower voltage	0.0 9.0 V	1.0 V
Volt 3kW	Upper voltage	1.0 10.0 V	10.0 V

Variant	E 12:50
▶ Variant	10V IN
Meas, value	0.0 V
Heat. pow.	0 W

With the 10V IN variant, the power control takes place via an external 0-10 V signal. The signal is sent to the terminals 7 and 8 of the power unit.

Variant	E 12:50
Curve	≘
Volt 0kW	1.0 V
▶ Volt 3kW	10.0 V

The parameters Volt 0kW and Volt 3kW can be used for adjusting the power control curve.



Note

Since there is no communication with the sensor module in this variant, no excess is measured and balanced.

Optional functions which require the sensor module are not available or are deleted.

4.9 Optional functions

Opt. functions E 11:45

Add new function
back

In this menu, optional functions can be selected and adjusted for the arrangement. By selecting **Add new function**, different pre-programmed functions can be selected.

Add new function E 11:45

Backup heat.int.
Backup heat.ext.
SO Excess

When a function is selected, a submenu will open in which all adjustments required can be made.

Opt. functions E 11:46

Backup heat.ext.

Add new function

back

When a function has been adjusted and saved, it will appear in the **Opt. functions** menu above the menu item **Add new function**.

This allows an easy overview of functions already activated.

Backup heat.ext. E 11:47

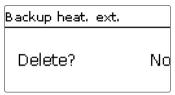
Timer

Funct. Activated
Save function

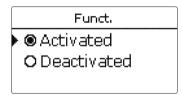
At the end of each optional function submenu, the menu items **Funct.** and **Save function** are available.

In order to save a function, select **Save function** and confirm the security enquiry by selecting **Yes**. In functions already saved, the menu item **Delete function** will appear instead.

In order to delete a function already saved, select **Delete function** and confirm the security enquiry by selecting **Yes**.



If the menu item **Delete function** is confirmed by pressing the right button (\checkmark) , a security enquiry appears. The Lightwheel® can be used for changing between **Yes** and **No**. If **Yes** has been selected and confirmed by pressing the right button (\checkmark) , the function is deleted and available under **Add new function** again.



With the menu item **Funct.**, an optional function already saved can be temporarily deactivated or re-activated respectively. In this case, all adjustments remain stored, the allocated relays remain occupied and cannot be allocated to another function.

Internal backup heating

Backup heat.int.	E 11:56
▶ TOn	40 °C
TOff	45 °C
□Timer	

Opt. functions /Add new function / Backup heat.int.

Adjustment channel	Description	Adjustment range/selection	Factory setting
TOn	Switch-on temperature	2074°C	40 °C
TOff	Switch-off temperature	21 75 °C	45 °C
Timer	Timer option	Yes, No	No
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

The **Backup heat.int.** function is used for operating the electrothermal station for backup heating with current from the mains. For this purpose, the power stages of the power unit and the pump (R1) switch on. The switch-on and switch-off temperatures **TOn** and **TOff** are used as reference parameters.

If the temperature falls below the adjusted threshold **TOn**, the power stages and the relay switch on. They switch off if the temperature exceeds the threshold **TOff**. S3 is used as the reference sensor (non-adjustable).



Note

For information on timer adjustment see page 14.

External backup heating

Backup heat.ex	ct. E 11:56
▶ TOn	40 °C
TOff	45 °C
□Timer	

Opt. functions /Add new function / Backup heat.ext.

Adjustment channel	Description	Adjustment range/selection	Factory setting
TOn	Switch-on temperature	20 84 °C	40 °C
TOff	Switch-off temperature	21 85 °C	45 °C
Timer	Timer option	Yes, No	No
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

The **Backup heat.ext.** function is used for operating the electrothermal station for backup heating by means of an external heat source (e.g. heat pump, solid fuel boiler). The switch-on and switch-off temperatures **TOn** and **TOff** are used as reference parameters.

If the temperature falls below the adjusted threshold ${\bf TOn}$, R2 is energised at 100 %. It switches off if the temperature exceeds the threshold ${\bf TOff}$.

S3 is used as the reference sensor (non-adjustable).



Note

For information on timer adjustment see page 14.

S0 Excess	E 13:35
Duration	100 ms
Break	30 ms
Impulses/l	kWh 100

Opt. functions /Add new function /S0 Excess

Adjustment channel	Description	Adjustment range/selection	Factory setting
Duration	Impulse duration	30 120 ms	100 ms
Break	Impulse break	30 120 ms	30 ms
Impulses/kWh	Impulse rate	11000	100
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

The **S0** Excess function is used for activating the digital impulse output **S0-2** of the sensor module in order to issue the balanced excess energy in the form of impulses. The impulse duration, break and rate can be adjusted.



Note:

This function is only available, if the variant **Sensor module** has been selected in the **Variant** menu.

S0 Heating

S0 Heating	E 13:35
Duration	100 ms
Break	30 ms
Impulses/k	:Wh 100

Opt. functions /Add new function /S0 Heating

Adjustment channel	Description	Adjustment range/selection	Factory setting
Duration	Impulse duration	30 120 ms	100 ms
Break	Impulse break	30 120 ms	30 ms
Impulses/kWh	Impulse rate	11000	100
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

The **SO Heating** function is used for activating the digital impulse output **SO-1** of the sensor module, in order to issue the balanced heat energy in the form of impulses.

The impulse duration, break and rate can be adjusted.



Note:

This function is only available, if the variant **Sensor module** has been selected in the **Variant** menu.

Smart Remote

Controller	E 15:09
▶ Status	SR off
Excess	0 W
Heating	0 W

The **Smart Remote** function is used for remote access to the controller via a 4-state signal.

Status:	Meas E	15:12
▶ S3	38.0	°C>>
S4		Off
S5		On

The sensor inputs S4 and S5 of the controller are used as switching inputs. The switching states are **On** (contact closed) and **Off** (contact open).

Mode	S4	S5
Off	Off	On
Normal operation	Off	Off
Normal operation + external load	On	Off
On (3 kW)	On	On

In the mode **normal operation +ext. load**, the additional load is switched on independently of the excess measured.

Opt. functions /Add new function / Smart Remote

Adjustment channel	Description	Adjustment range/selection	Factory setting
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

Inverter

This function is used for operating the inverter at reduced power, if the excess exceeds a threshold. The operation is specified by a switching signal.

Opt. functions /Add new function / Inverter

Adjustment channel	Description	Adjustment range/selection	Factory setting
Power	Nominal power of the inverter	0.0 99.9 kW	0.0 kW
Limitation	Threshold limit	0100%	0%
Monitoring	Monitoring period	1 60 min	10 min
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

The parameter **Power** can be used for adjusting the nominal power of the inverter. The threshold is calculated from the adjustable **limitation** in relation to the power of the inverter.

Threshold = power x threshold limit

If the average threshold value is continuously exceeded during the adjustable monitoring time, the signal is switched via the potential-free relay R4. If the value falls below the average value during the monitoring time, R4 switches off.



Note:

This function is only available, if the variant **Sensor module** has been selected in the **Variant** menu.

The control unit reduces the feed-in power of the PV system into the public grid. If the store is fully loaded (TStoremax), the full inverter power is available for grid feed-in. With this function this power can be limited.

Load ext.	E 12:45
tMin on	10 s
tMin off	10 s
Power	3000 W

This function is used for switching an additional external load (e.g. immersion heater, heat pump), if enough power for its operation is available.

Opt. functions /Add new function / Load ext.

Adjustment channel	Description	Adjustment range/selection	Factory setting
tMin on	Minimum switch-on time	10 1800 s	10 s
tMin off	Minimum switch-off time	101800s	10 s
Power	Power external load	09999W	3000 W
Tolerance	Power tolerance	0100%	2%
Monitoring	Monitoring period	10600s	30 s
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

In normal operation, the control unit operates in modulating mode. If the power consumption of the control unit (at maximum power + excess) exceeds the power consumption of the external load, the external load switches on. The parameter **Power** can be used for adjusting the power consumption of the load. An adjustable tolerance can additionally be added.

Switch-on condition of the external load in normal operation: Power of control unit + excess > power + power x tolerance

The switch-on condition has to be fulfilled for the adjusted monitoring period. The external load is switched on for the adjustable minimum switch-on time. After switching off, the external load remains switched off for the adjustable minimum switch-off time. The external load switches off, if the excess falls below 0 during the monitoring period.

The external load is switched via relay 3 by means of an auxiliary relay, see page 10.



Note:

This function is only available, if the variant **Sensor module** has been selected in the **Variant** menu.

External load 2

Load ext. 2	E 12:45
tMin on	10 s
tMin off	10 s
Power	6000 W

If the external load function has been activated, it is offered a second time (Load ext. 2). This function works like **External load** and is used for switching higher power values. **External load 2** has priority over the control unit and the external load.

Opt. functions /Add new function / Load ext. 2

Adjustment channel	Description	Adjustment range/selection	Factory setting
tMin on	Minimum switch-on time	101800s	10 s
tMin off	Minimum switch-off time	101800s	10 s
Power	Power external load	09999W	6000 W
Tolerance	Power tolerance	0100%	2%
Monitoring	Monitoring period	10600s	30 s
Funct.	Activation / Deactivation	Activated, Deactivated	Activated

Switch-on condition of the external load 2 in normal operation:

Power of control unit + power of external load + excess > power + power x tolerance

The external load 2 is switched via relay 2 by means of an auxiliary relay, see page 10.



Note:

This function is only available, if the variant **Sensor module** has been selected in the **Variant** menu and if the external backup heating is not activated.

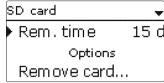
4.10 Basic settings

Basic sett	ings	E 12:56
▶ Langua	age	English
⊠Auto	DS1	-
Date	28.	02.2024

In this menu, all basic parameters for the controller can be adjusted. Normally, these settings have been made during commissioning. They can be subsequently changed in this menu.

Adjustment channel	Description	Adjustment range/selection	Factory setting
Language	Selection of the menu language	Deutsch, English, Français, Español, Italiano, Nederlands	Deutsch
Auto DST	Daylight savings time selection	Yes, No	Yes
Date	Adjustment of the date	01.01.2001 31.12.2099	01.01.2024
Time	Adjustment of the current time	00:00 23:59	-
Targ. temp.	Target temperature control	4070°C	70°C
Reset	back to factory setting	Yes, No	No

4.11 MicroSD card



Adjustment channel	Description	Adjustment range/selection	Factory setting
Rem. time	Remaining logging time	-	-
Options			
Remove card	Safely remove card	-	-
Save adjustments	Save adjustments	-	-
Load adjustments	Load adjustments	-	-
Logging int.	Interval for data logging	00:01 20:00 (mm:ss)	00:01
Logging type	Logging type	Cyclic, Linear	Linear

The controller is equipped with a MicroSD card slot for MicroSD memory cards. With a MicroSD card, the following functions can be carried out:

- Logging measurement and balance values. After the transfer to a computer, the values can be opened and visualised, e.g. in a spreadsheet.
- Store adjustments and parameterisations on the MicroSD card and, if necessary, retrieve them from there.
- · Running firmware updates on the controller.



Note

The MicroSD card used must be formatted in FAT32.

Firmware updates

When a MicroSD card with a firmware update is inserted, the enquiry **Update?** is indicated on the display.

 \Rightarrow In order to run an update, select **Yes** and confirm with the right button (\checkmark). The update will run automatically. The indication **Please wait...** and a progress bar will appear on the display. When the update has been completed, the controller will automatically reboot and run a short initialisation phase.



Note

Only remove the card when the initialisation phase has been completed and the main menu is indicated on the controller display!

→ To skip the update, select **No**.

The controller starts normal operation.



Note:

The controller will only recognise a firmware update file if it is stored in a folder named **ETHERM** on the first level of the MicroSD card.

→ Create a folder named ETHERM on the SD card and extract the downloaded ZIP file into this folder.

Starting the logging

- 1. Insert the MicroSD card into the slot.
- Adjust the desired logging type and interval. First of all adjust the seconds, then the minutes.

Logging will start immediately.

Completing the logging process

- 1. Select the menu item Remove card...
- 2. After **Remove card** is displayed, remove the card from the slot.

When **Linear** is adjusted in the **Logging type** adjustment channel, data logging will stop if the capacity limit is reached. The message **Card full** will be displayed. If **Cyclic** is adjusted, the oldest data logged onto the SD card will be overwritten as soon as the capacity limit is reached.



Note:

Because of the increasing size of the data packets, the remaining logging time does not decrease linearly. The data packet size can increase, e.g. with the increasing operating hours value.

Storing controller adjustments

→ To store the controller adjustments on the MicroSD card, select the menu item Save adjustments.

While the adjustments are being stored, first **Please wait...**, then **Done** will be indicated on the display. The controller adjustments are stored as a .SET file on the MicroSD card.

Loading controller adjustments

 To load controller adjustments from a MicroSD card, select the menu item Load adjustments.

The File selection window will appear.

2. Select the desired .SET file.

While the adjustments are being loaded, first **Please wait...**, then **Done** will be indicated on the display.



Note:

To safely remove the MicroSD card, always select the menu item **Remove card...** before removing the card.

4.12 Manual mode

Manual mode		Manual mode	
All relays		Power unit	
Relay 1	Auto	▶ Stage 1	Auto
Relay 2	Auto	Stage 2	Auto

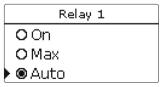
Adjustment channel	Description	Adjustment range/selection	Factory setting
Relay 1 4	Operating mode selection	Auto, Min, Max, Off, On	Auto
All relays	Operating mode of all relays	Auto, Off	Auto
Stage 1	Manual mode selection for stage 1 (power unit), modulating	Auto, 0 100 % (in steps of 10 %)	Auto
Stage 2, 3	Manual mode selection for stages 2, 3 (power unit)	Auto, 0%, 100%	Auto

In this menu, the operating mode of the pump relays and stages respectively can be adjusted.

In the menu item **All relays...**, all relays at once can be switched off (Off) or set to automatic mode (Auto):

Off = Relay is switched off (manual mode)

Auto = Relay is in automatic mode

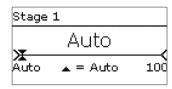


The operating mode can be selected for each individual relay, too. The following 4.13 User code options are available:

= Relay active at 100% (manual mode) = Relay is switched off (manual mode)

= Relay active at minimum speed (manual mode) = Relay active at maximum speed (manual mode)

Auto = Relay is in automatic mode



ATTENTION!

Damage through overheating!



The manual mode > 0% of the power stages in a system electrically connected, but not hydraulically filled can lead to damage caused by overheating!

→ Make sure the hydraulic system is filled and ready for operation.

An operating mode can be selected for each stage of the power unit (electric immersion heaters). The following options are available:

Auto = Stage is in automatic mode

= Stage is switched off

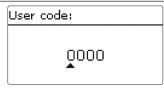
100% = Stage is switched on at 100%

The power of the modulating stage 1 can be set to the manual mode in steps of 10%.



Note:

After service and maintenance work, the relay mode must be set back to Auto. In manual mode the control logic is overridden.



The access to some adjustment values can be restricted via a user code (customer).

1. Installer 0262 (Factory setting)

All menus and adjustment values are shown and all values can be altered.

If the installer user code is active, an **E** is displayed next to the clock time.

2. Customer 0000

The installer level is not shown, adjustment values can be changed partly.

For safety reasons, the user code should generally be set to the customer code before the controller is handed to the customer!

→ In order to restrict the access, enter 0000 in the **User code** menu item.

5 Troubleshooting

If a malfunction occurs, a message will appear on the display of the controller.

WARNING! Electric shock!



Upon opening the housing, live parts are exposed!

→ Always disconnect the device from power supply before opening the housing!

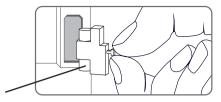
The Lightwheel® flashes red.

Sensor fault. An error code instead of a temperature is shown on the sensor display channel.

Short circuit or line break.

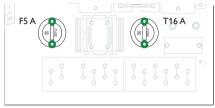
Disconnected temperature sensors can be checked with an ohmmeter. Please check if the resistance values correspond with the table.

°C	Ω	°C	Ω
	Pt1000		Pt1000
-10	961	55	1213
-5	980	60	1232
0	1000	65	1252
5	1019	70	1271
10	1039	75	1290
15	1058	80	1309
20	1078	85	1328
25	1097	90	1347
30	1117	95	1366
35	1136	100	1385
40	1155	105	1404
45	1175	110	1423
50	1194	115	1442



Fuse

The controller is protected by a fuse. The fuse holder (which also holds the spare fuse) becomes accessible when the cover is removed. To replace the fuse, pull the fuse holder from the base.



Power unit

The power unit is protected by a fuse (16 A). The fuse holder becomes accessible when the cover is removed. To replace the fuse, unfasten the fuse holder using a screw driver and pull it from the base.

The modulating power stage is protected by a fuse (5 A) in the power unit. The fuse holder becomes accessible when the cover is removed. To replace the fuse, unfasten the fuse holder using a screw driver and pull it from the base.

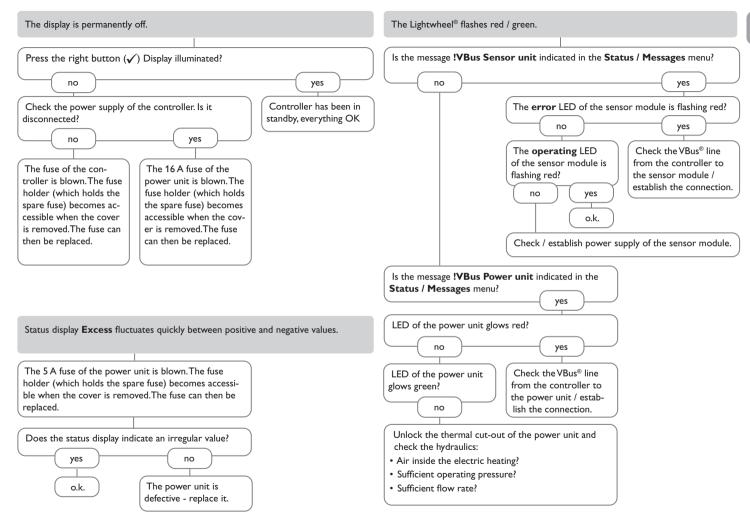
The thermal cut-out triggers locking if the temperature in the heating element exceeds $105\,^{\circ}$ C. The cause of the overtemperature must be eliminated before the thermal cut-out is unlocked.

The thermal cut-out is located on the upper part of the power unit. In order to unlock the thermal cut-out, remove the protective cap and push the button of the thermal cut-out.

Protective cap of thermal cut-out

STB

Made in Germany (CELLI)



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Important note

The texts and drawings in this manual are correct to the best of our knowledge. As faults can never be excluded, please note:

Your own calculations and plans, under consideration of the current standards and directions should only be basis for your projects. We do not offer a guarantee for the completeness of the drawings and texts of this manual - they only represent some examples. They can only be used at your own risk. No liability is assumed for incorrect, incomplete or false information and / or the resulting damages.

Note

The design and the specifications can be changed without notice.

The illustrations may differ from the original product.

Imprint

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