EC1



Variable controller for circulation systems







Safety advice

Please pay attention to the following safety advice in order to avoid danger and damage to people and property.

Instructions

Attention must be paid to the valid local standards, regulations and directives!

Information about the product

Proper usage

The controller is designed for use in circulation systems with a flow switch in compliance with the technical data specified in this manual. Improper use excludes all liability claims.

CE Declaration of conformity

The product complies with the relevant directives and is therefore labelled with the CE mark. The Declaration of Conformity is available upon request, please contact the manufacturer.





Note

Strong electromagnetic fields can impair the function of the controller.

→ Make sure the controller as well as the system are not exposed to strong electromagnetic fields.

Subject to technical change. Errors excepted.

Target group

These instructions are exclusively addressed to authorised skilled personnel.

Only qualified electricians should carry out electrical works.

Initial installation must be effected by the system owner or qualified personnel named by the system owner.

Description of symbols

WARNING! Warnings are indicated with a warning triangle!



→ They contain information on how to avoid the danger described.

Signal words describe the danger that may occur, when it is not avoided.

- WARNING means that injury, possibly life-threatening injury, can occur.
- ATTENTION means that damage to the appliance can occur.



Note

Notes are indicated with an information symbol.

→ Arrows indicate instruction steps that should be carried out.

Disposal

- Dispose of the packaging in an environmentally sound manner.
- At the end of its working life, the product must not be disposed of as urban
 waste. Old appliances must be disposed of by an authorised body in an environmentally sound manner. Upon request we will take back your old appliances
 bought from us and guarantee an environmentally sound disposal of the devices.



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Overview

- variable controller for circulation systems
- · demand-oriented pump control
- · easy-to-install housing
- · user-friendly operation
- · intuitive menu operation via push buttons

The purpose of a circulation system is to provide the user with hot water as quick as possible when opening the tap. The pipe line system for supplying with domestic hot water is simultaneously used as a circulation system so that by means of the circulating pump, water is passed through the water pipes even without having to open the tap.

There are different solution possibilities:

- 24 h operation of the circulating pump
- time-controlled operation of the circulating pump
- time and thermally controlled operation of the circulating pump

The solution possibilities mentioned are not optimally adjustable and will cause unnecessary energy consumption.

Our solution:

Via a flow switch in the hot water pipe, the controller unit controls the water draw-off. After opening the tap for a brief moment, the circulating pump is switched on and will be switched off again after the adjusted runtime. The tap functions like a "remote control". This circulating pump control function is an eco-friendly and energy-saving solution in line with demand.

Technical data

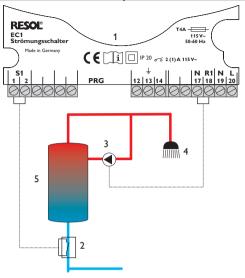
Housing: plastic, PC-ABS and PMMA Dimensions: 172 x 110 x 46 mm Protection type: IP 20/EN 60529

Protection class: ||
Ambient temp.: 0 ... 40 °C

Display: LCD, multi-functional display, combined display

Controller adjustment: menu-operated Inputs: 1 sensor input for flow switch

1 General function description



The flow switch (2) built into the store inlet reacts to the water flow when the tap is being opened (4). Before actually drawing off water, open the tap for a brief moment. After that, the control unit (1) puts the circulating pump into operation (3) in order to let the hot water flow from the store (5) through the circulation line. When you open the tap again, hot water will arrive there within a few seconds. The control unit will now switch off the circulating pump again after the adjusted runtime in order to prevent hot water from being pumped through the circulation line when it is not used. In order to prevent the circulating pump from being switched on again after a brief pause, the re-start is avoided by the adjustable waiting time. In the case that the tap has not been opened for 12 hours (e.g. when the user is on holiday), the pump will be put into operation for the adjusted runtime Rc. This will protect the store against Legionella that can easily appear when the water is not flowing (Legionella protection). The time value is preadjusted to 12 h.

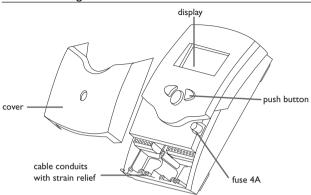


Note

In order to prevent water from being mixed with water from the cirulation line, a circulating pump with a non-return valve should be used.

2 Installation

2.1 Mounting



WARNING! Electric shock!



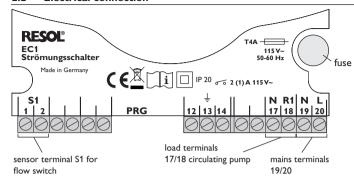
Opening the housing will expose live parts!

→ Switch off power supply and disconnect the device from power supply before opening the housing!

The controller must additionally be supplied from a double pole switch with contact gap of at least 3 mm [0.12"]. Route sensor cables and power supply cables separately.

- → Unscrew the cross-head screw from the cover and remove it along with the cover from the housing.
- → Mark the upper fastening point on the wall and drill.
- → Fasten the enclosed wall plug and screw leaving the head protruding.
- → Hang the housing from the upper fastening point and mark the lower fastening point through the hole in the terminal box (centers 130 mm [5.1"]).
- → Drill and insert the lower wall plug.
- → Fasten the housing to the wall with lower fastening screw and tighten.
- → Complete electrical connections in accordance with terminal allocations, see chap. 2.2.
- Place the cover back onto the housing.
- → Fasten the cover by means of the cross-head screw.

2.2 Electrical connection



Connecting the device to the mains supply must always be the last step of the installation!

The power supply to the controller must be carried out via an external power switch (last step!). The supply voltage must be $115\,V\sim(50\dots60\,Hz)$. Flexible cables must be attached to the housing with the enclosed strain relief and the corresponding screws.

The controller is equipped with one standard relay, to which loads such as pumps, valves etc. can be connected:

18 = conductor R1

17 = neutral conductor N

13 = ground conductor ÷

The flow switch (S1) is to be connected to the following terminals with either polarity:

1/2 = flow switch

The mains supply is to be carried out at the terminals:

19 = neutral conductor N

20 = conductor L

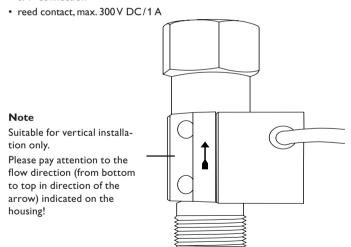
12 = ground conductor ÷

3 Flow switch

The flow switch detects water flow in your pipe system and indicates if water is being drawn-off. Along with other variables, the controller analyses these data and controls the circulating pump. As the flow switch detects water movement in one direction only, please pay attention to the correct flow direction when mounting the device. In order to prevent the flow switch from calcifying early, we recommend using it in the cold water area/store inlet. The two-wire cable of the flow switch can be extended to 100 m without any problem. When using long cables or cable conduits, please use shielded or twisted lines.

Flow control switch with pipe section

- · pipe section: brass
- · housing: plastic
- vertical installation (max. ±15°)
- · 22 mm fitting, flat sealing
- 3/4" connection



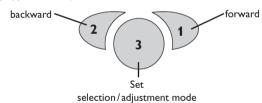
4 Operation and function

4.1 Push buttons



The controller is operated via three push buttons below the display. Button 1 is used for scrolling forward through the indication menu or to increase the adjustment values. Button 2 is used for scrolling backward and reducing values. Button 3 is used for selecting channels and confirming adjustments.

The adjustment channels appear below the display channels. Scroll through the display channels by pressing buttons 1 and 2. Scroll down in the display menu and press button 1 for approx. two seconds after you have reached the display item tc. When an adjustment value is shown on the display, "SEt" is indicated in the screen. Press button 3 in order to access the adjustment mode. "SEt" starts flashing. Adjust the value using buttons 1 and 2. Briefly press button 3, "SEt" permanently appears, the adjusted value will be saved.



- Select a channel by buttons 1 and 2
- Briefly press button 3 so that "SEt" flashes
- Adjust the value by buttons 1 and 2
- Briefly press button 3 so that "SEt" permanently appears, the adjusted value is now saved

1.2 Contoller parameter and indication channels

Ph = Phase

Phase 1: The contactor has been switched on, the circulating pump is put into operation for the runtime \mathbf{Rc} (Runtime of circulation).

Phase 2: Water has been tapped over a longer period, the circulating pump switches off after the runtiume \mathbf{Rc} is over.

• FS = Flow Switch

Flow switch

0 = open contact, no water flow

1 = closed contact, water flow

tc = control time of circulation
 Check channel for Rc and Wc

Rc = Runtime of circulation
 Runtime of the circulation

• **Wc** = **W**aiting time for (next) **c**irculation Waiting time

• **Dc** = **D**elay **c**irculation Switch-on delay for the circulating pump

 MM = Mode Manual Manual mode

0 = manually off

1 = manually on

2 = automatic operation

• **Pg** = **P**ro**g**ramme Programme

VN = Version Number
 Version number

4.3 Phase (Ph)



Phase c1:The flow switch has been closed and the controller puts the circulating pump into operation ifor the runtime Rc.



Phase **c2**: After the runtime Rc is over, the pump is switched off at least for the duration of the waiting time Wc.

Ph shows the current phase or the state of the controller.

The flow switch is closed during draw off, the controller is in phase c1 and puts the circulating pump into operation. After the runtime Rc has ended, the controller switches the pump off again and is in phase c2.

The controller stops for the adjusted runtime Wc before the pump can be put into operation again. This way, unnecessary pump operation and water circulation can be avoided.

If water is being drawn off again within the time interval Wc, the counter will be switched off for the duration of the draw off for the waiting time and will be put into operation again. This way, the whole time interval between the first and the second pumping process, during which there is no water flow, equals the adjusted time interval Wc.

4.4 Runtime/Disinfection (Rc)



Rc: Circulation runtime

(Runtime of circulation)

Factory setting: 2 Min

Indication in minutes

Adjustment range: 0:01 ... 0:10

The runtime Rc indicates the time (hh:mm) in which the pump is put into operation by the controller during draw off. The runtime Rc is simultaneously used for the disinfection function. This function puts the pump into operation automatically for the runtime, if no water has been drawn off within 12 hours.

4.5 Waiting time (Wc)

SEE We **0:10**

Wc:

Waiting time for next circulation

Factory setting: 10 Min Indication in minutes

Adjustment range: 0:00 ... 0:20

If Wc is set to 0:00, the pump will be operating as long as the flow switch is closed.

Wc stands for the waiting time (hh:mm) during which the controller puts the circulating pump into operation after the runtime Rc is over. If water is being drawn off during the waiting time, the time counter is switched off and will be switched on again afterwards. This will avoid unnecessary pumping of hot water through the pipe system.

4.6 Switch-on delay (Dc)



Dc: Delay

Factory setting: 0 s

Adjustment range: 0...2 s

The switch-on delay is the time during which the flow switch FS08 must be closed in order to detect water flow. This will prevent the circulating pump from being switched by water hammer in the pipes.

4.7 Manual/Automatic mode (MM)



MM : Manual mode (Manual Mode)

Factory setting: 2

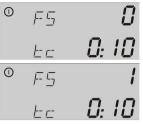
MM Pump 0 off

1 on

2 auto

By means of the adjustment value MM3, different operation modes for the controller can be selected: Manually on, manually off and automatic.

4.8 Check value flow switch (FS)



FS: Status of the flow switch (FlowSwitch)

0 = no draw-off

1 = draw-off

The FS value indicates water flow in the circulation system. During draw-off FS = 1 is displayed, if no water is being drawn off, the controller displays FS = 0.

4.9 Counter of the current time frame (tc)



tc: Check time for Rc or Wc (control time of circulation)

The output value tc is a time counter that counts up from t=0 to the value of Rc or Wc depending on the current phase.

During phase c1, the value tc indicates the counter from 0 to Rc, in phase c2, the counter from 0 to Wc.

4.10 Programme and Version (PG and VN)



PG: Programme (ProGramme)

VN: Version number (Version Number)

PG specifies the current hardware programme number and VN the current software version.

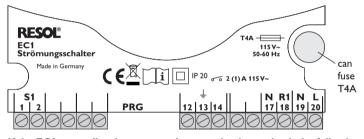
5 Commissioning



Establish the power supply. During a short initialisation phase, the operating control lamp flashes red and green. After initialisation, the controller is in the automatic mode with typical settings. Now the controller is ready for operation with typical settings to suit that system and normally the factory settings will give close to optimum operation.

Control parameters can be individually adjusted in the adjustment channels (see 4.2), if necessary.

6 Troubleshooting



If the EC1 controller does not work correctly, please check the following items:

Power supply

If the operating control lamp is off, please check the power supply of the controller.

Fuse

The controller is protected with 1 can fuse.T4 A.This fuse can be replaced when the cover is removed (spare fuse is enclosed in the accessory bag).

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Important note

The texts and drawings in this manual are correct to the best of our knowledge. As faults can never be excluded, please note:

Your own calculations and plans, under consideration of the current standards and directions should only be basis for your projects. We do not offer a guarantee for the completeness of the drawings and texts of this manual - they only represent some examples. They can only be used at your own risk. No liability is assumed for incorrect, incomplete or false information and/or the resulting damages.

Note

The design and the specifications can be changed without notice.

The illustrations may differ from the original product.

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